



Terrasoft® Glueing for surface adhesion

2-component adhesive based on polyurethane

PHYSICAL AND CHEMICALS PROPERTIES

	component A	component B
Form	fluid	fluid
Colour	beige	beige
Odour	odourless	characteristic
Density [g/cm ³] 20 °C DIN 53217/2	1,7 g/cm ³	1,23 g/cm ³
Viscosity [mPa·s] DIN 53018/1+2 [25 °C]	thixotropic	450 mPa·s
Mischungsverhältnis	100	15
Pot life [20 °C] DIN 16945/1 RVZ 20 °C / 2300 Ps	174 g	26 g
	ar. 80 – 100 min The pot live depends on the products and ambient temperature	
Curing time	4 – 7 days depending on ambient temperature	
Processing temperature	should not fall below 10 °C	
Ambient temperature	17 – 19 °C (esp. in winter season)	
Shore-hardness DIN 53505	64 ±4	
Material consumption	1,2 – 1,4 kg/m ² depending on support conditions and roughness of the elements to be glued	
Packing unit	10,5 kg	1,5 kg
Storage	Both components must be protected against humidity Store between 15 °C and 25 °C Do not store at a temperature below 5 °C	

Observe the instructions of the manufacturer
Wear protective gloves.
Wear protective work clothing, respiratory protection and goggles.
After a long storage period, the resin component should be stirred well before using.

Colours



beige